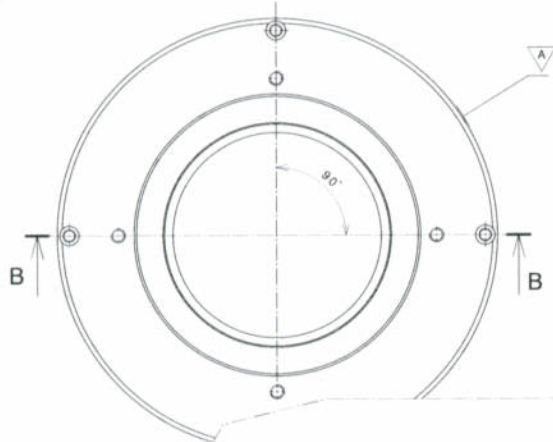
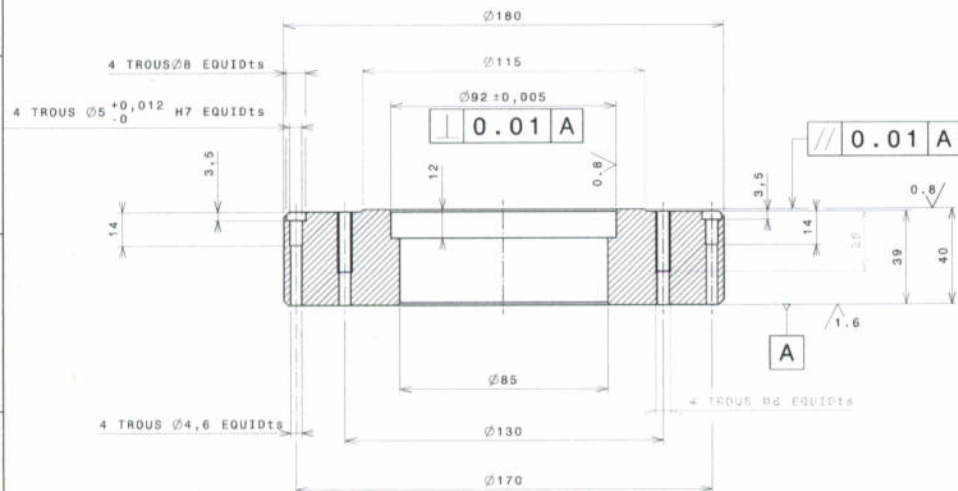
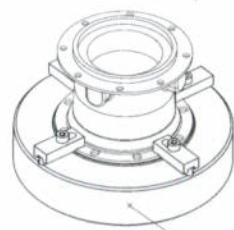
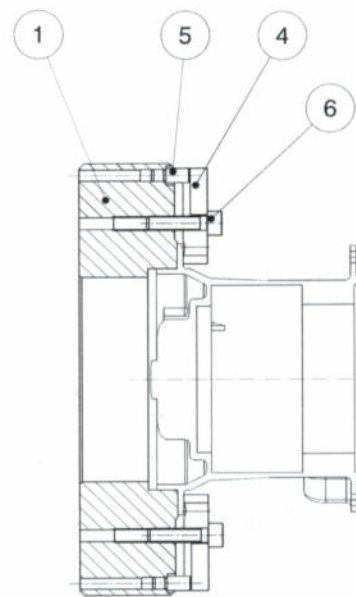


DATE	MODIFICATIONS / UP DATING	INDICE
02/08/08	AJOUTE COTATION Ø 130 ET Ø 170	B
	ADDED DIM. Ø 130 ET Ø 170	



- 4 MARQUER N° D'IMMATRICULATION OUTILLAGE SUIVANT GUIDE DE PRODUCTION UP1019. (CARACTÈRES HAUTEUR 4 mm)
MARK THE TOOL P/N AS PER UP1019 PRODUCTION GUIDE (CHARACTER HEIGHT 4 mm)
- 3 PROTECTION: BRUNISSAGE (TYPE PENTRATE) SAUF 0,8
PROTECTION: BURNISHING (PENTRATE TYPE) EXCEPT 0.8
- 2 CHAMFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°
- 1 CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°
BREAK THE SHARP EDGES BY CH. 0,2 TO 0,3 AT 45°

CENTRAGE	25 CD 4	VERBALE / MACHINE	SCHELLE / SCALE	GABARRUS
CENTERING DEVICE	R= 900-1050 MPa	✓	1/1	20/06/02
		80Y 01 368 01	1/1	B



MODIFICATIONS	INDICE INDEX
CREATION	A
MISE A JOUR COTATION REP.1	B
DIMENSION UPDATED ON 17.1	

- D ZONE DE MARQUAGE DU N° D'IMMATRICULATION OUTILLAGE SUIVANT GUIDE DE PRODUCTION UP1019.
MARKING AREA OF THE TOOL P/N AS PER UP1019 PRODUCTION GUIDE.
- C LES COTES ET CRITERES DU PLAN REPÈRES SONT A TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE"
THE DIMENSIONS AND CRITERIA OF THE DRAWING INDICATED WITH ⊕ MUST BE COPIED ON THE "CERTIFICATE OF COMPLIANCE"
- B PROCESS: SANS OBJET
PROCESS: NOT APPLICABLE
- A FONCTION: POSITIONNER ET MAINTENIR LA PIÈCE
FUNCTION: TO LOCATE AND TO SECURE THE ENGINE PIECE

ALL DIMENSIONS ARE IN MILLIMETERS

MASSE THEORIQUE DE L'OUTILLAGE: 6.15 Kg
TOOL THEORETICAL WEIGHT: 6.15 Kg

PL	REP	QUANT	DESIGNATION / DESCRIPTION	MATIERE	OBSERVATIONS
7					
6	4		VIS CHC M6-25	STD	
5	4		APPUX DE BRIDE	NLM	02130-06x10
4	4		BRIDE COULISSANTE	NLM	04010-06
3					
2					
1	1		CENTRAGE	25 CD 4	R= 900-1050 MPa

PL	REP	QUANT	DESIGNATION / DESCRIPTION	MATIERE	OBSERVATIONS
7					
6	4		VIS CHC M6-25	STD	
5	4		APPUX DE BRIDE	NLM	02130-06x10
4	4		BRIDE COULISSANTE	NLM	04010-06
3					
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1	1		CENTRAGE	25 CD 4	R= 900-1050 MPa